



**BLACK CLAY INDUSTRIES**  
DICE DIE CATALOG

## DIE TAG IDENTIFICATION NUMBERS

All dies are numbered sequentially followed by a rack and row number. As that no production records exist for these dies, a catalog system was devised. It is totally arbitrary and in no way automatically groups a rack/row together by date, location or manufacturer.

There are five wooden racks of 52 dies with four rows of 13 and one large wooden rack of 139 with eight rows of 17 with only three dies in ninth row.

## COMPANION DIE

Some dies form sets for a multi-color imprint, some form a set with imprints on opposing sides of the dice and some are stand alones. If a die is part of a set, it has a reference number to the other die tag(s) or NF for "Not Found" - indicating that the known companion die is missing. If it is unclear that there is a companion die, it is marked with NK for "Not Known".

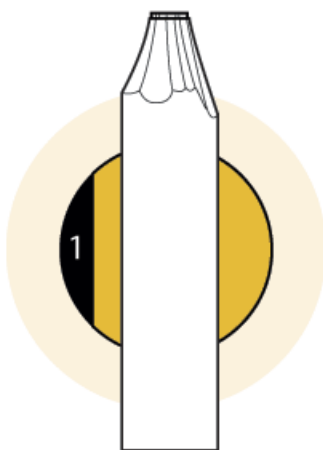
## DIE CLASSIFICATIONS

No two dies are exactly the same. Aside from the obvious imprint difference, they can vary by material, weight, length, shape, die size and assembly. The only constant, even among similar designs, is the 1/2" cylindrical shaft. These classifications are only meant as an overview for the wide variety of styles.

The die styles have been numbered in a loose chronological order with the steel dies listed first. The overlap in usage is considerable with many of the styles in production at the same time. It is nearly impossible to determine the original manufacture of the brass dies (Rigdon vs H.C. Edwards), but Ed Weinstein of Marion and Co. has identified #5 and #6 as a Rigdon die and all steel dies as Ace Sport Works. It is possible that all the remaining dies are H.C. Edwards save a few produced by Rigdon and Marion.

The number to the left of the illustration corresponds to the DIE TYPE on each individual die tag. If there is an asterisk after the die tag number, that indicates the die has a slight variation from that type.

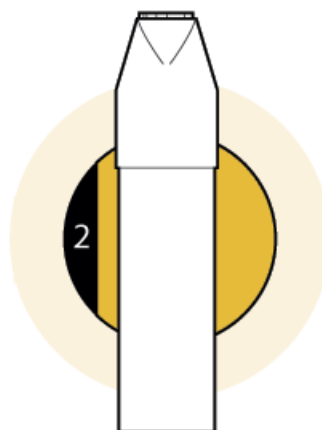
### STEEL DIES SAMPLES SHOWN ACTUAL SIZE



#### Steel - One Piece

Ace Sport Works, NY, NY

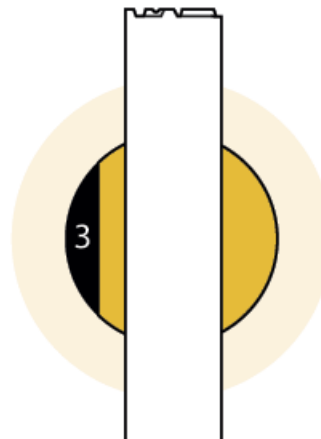
Single piece of hand-tooled, engraved steel.



#### Steel - Two Piece

Ace Sport Works, NY, NY

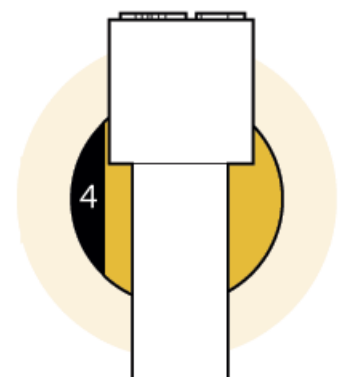
Hand-tooled, engraved steel die attached to a steel shaft



#### Steel - One Piece

Ace Sport Works, NY, NY

Solid steel rod that appears to be the first die to be machined



#### Steel - Two Piece

Ace Sport Works, NY, NY

Round steel die attached to a steel shaft

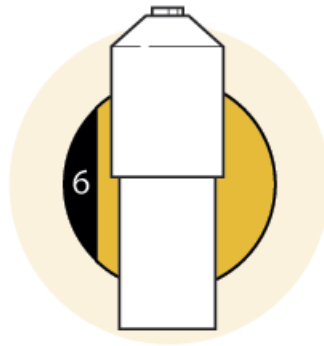
**BRASS DIES** SAMPLES SHOWN ACTUAL SIZE



**Brass - Cylinder**

Rigdon, Cincinnati, OH

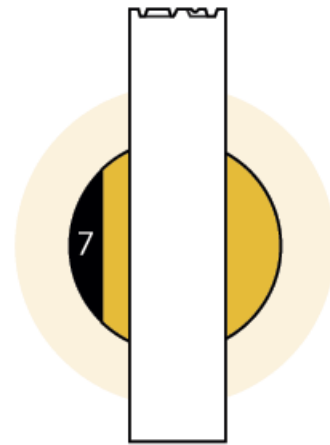
Solid brass die with a distinctive "bullet" profile.



**Brass - Two Piece**

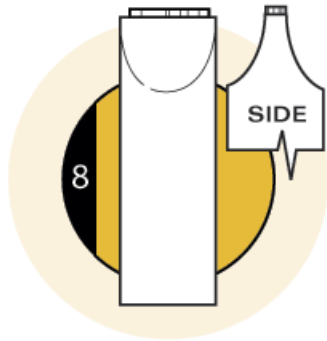
Rigdon, Cincinnati, OH

Two piece die with a distinctive "bullet" top.



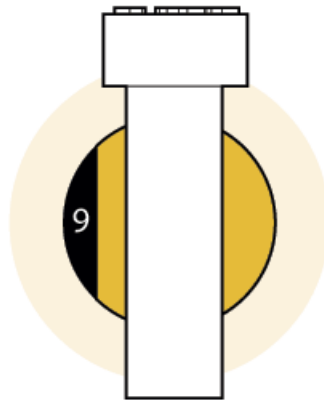
**Brass - Cylinder**

Can be found as a solid, single rod or in a two piece, screw-on configuration



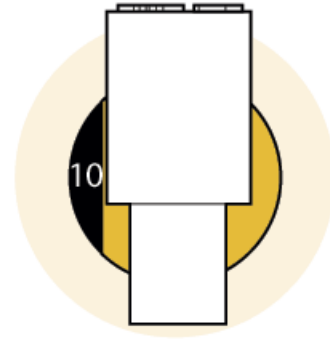
**Brass - Cylinder**

Solid brass rod, fluted on opposite sides



**Brass - Two Piece Round**

The die is usually circular, but can be found as an oval, rectangle and square. The thickness of die can also vary widely



**Brass - Two Piece Rectangle**

Oversized rectangular or square die attached to a brass shaft

<p>001 RACK 1 ROW 1</p>  <p>GOLDEN GATE LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 280</p>	<p>002 RACK 1 ROW 1</p>  <p>CASINO GIBRALTAR GIBRALTAR</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>003 RACK 1 ROW 1</p>  <p>H UNKNOWN</p> <p>DIE TYPE: 6 REF: --- COMPANION DIE: NK</p>	<p>004 RACK 1 ROW 1</p>  <p>ARJAY EXPORT HYANNIS, MA.</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>005 RACK 1 ROW 1</p>  <p>SANDS PUERTO RICO PUERTO RICO</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>	<p>006 RACK 1 ROW 1</p>  <p>MOUNDS MOUNDS CLUB, MENTOR, OH?</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>007 RACK 1 ROW 1</p>  <p>BZ759 UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>	<p>008 RACK 1 ROW 1</p>  <p>AL UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>
<p>009 RACK 1 ROW 1</p>  <p>FLAMBOYANT HOTEL SAN JUAN, PUERTO RICO</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>	<p>010 RACK 1 ROW 1</p>  <p>LOS NARDOS CUBA?</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>011 RACK 1 ROW 1</p>  <p>LOU UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>012 RACK 1 ROW 1</p>  <p>LAS VEGAS NEV. UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>
<p>013 RACK 1 ROW 2</p>  <p>WNW UNKNOWN</p> <p>DIE TYPE: 6 REF: --- COMPANION DIE: NK</p>	<p>014 RACK 1 ROW 2</p>  <p>SEVEN BOXES UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>015 RACK 1 ROW 2</p>  <p>CASINO D'HAITI HAITI</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>016 RACK 1 ROW 2</p>  <p>HOTEL LA CONCHA SAN JUAN, PUERTO RICO</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>






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<p>017 RACK 1 ROW 2</p>  <p>AMERICANA ILSA VERDE, PUERTO RICO</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>018 RACK 1 ROW 2</p>  <p>115 CLUB MIAMI, FL</p> <p>DIE TYPE: 4 REF: --- COMPANION DIE: NK</p>	<p>019 RACK 1 ROW 2</p>  <p>POST 33 UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>020 RACK 1 ROW 2</p>  <p>GREATE BAY UNKNOWN</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>
<p>021 RACK 1 ROW 2</p>  <p>LAS VEGAS NEVADA UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>022 RACK 1 ROW 2</p>  <p>CASINO FERIA UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>023 RACK 1 ROW 2</p>  <p>G UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>024 RACK 1 ROW 2</p>  <p>TAQ? UNKNOWN</p> <p>DIE TYPE: 6 REF: --- COMPANION DIE: NK</p>
<p>025 RACK 1 ROW 2</p>  <p>FLOWER UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NONE</p>	<p>026 RACK 1 ROW 2</p>  <p>9 OR 6 UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NONE</p>	<p>027 RACK 1 ROW 3</p>  <p>58 UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NONE</p>	<p>028 RACK 1 ROW 3</p>  <p>404 CLUB COVINGTON, KY?</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NONE</p>
<p>029 RACK 1 ROW 3</p>  <p>CRAP PRIEST UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>030 RACK 1 ROW 3</p>  <p>TS UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>031 RACK 1 ROW 3</p>  <p>4 UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>032 RACK 1 ROW 3</p>  <p>A UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>

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<p>033 RACK 1 ROW 3</p>  <p>I, "I, CAESAR", LAS VEGAS</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 185</p>	<p>034 RACK 1 ROW 3</p>  <p>A UNKNOWN</p> <p>DIE TYPE: 6 REF: --- COMPANION DIE: NK</p>	<p>035 RACK 1 ROW 3</p>  <p>LAS VEGAS NEVADA NEW FRONTIER</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: 247</p>	<p>036 RACK 1 ROW 3</p>  <p>FIVE STARS UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>
<p>037 RACK 1 ROW 3</p>  <p>SPADE - SMALL UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>038 RACK 1 ROW 3</p>  <p>SERRATED BOX UNKNOWN</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>	<p>039 RACK 1 ROW 3</p>  <p>LA VOZ DOMINICANA DOMINICAN REPUBLIC</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>040 RACK 1 ROW 4</p>  <p>CARIB INN SAN JUAN, PUERTO RICO?</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>
<p>041 RACK 1 ROW 4</p>  <p>DOWNTOWN LAS VEGAS UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>042 RACK 1 ROW 4</p>  <p>CAMEL SILVER CLUB, VEGAS?</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>043 RACK 1 ROW 4</p>  <p>HORSESHOE LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>044 RACK 1 ROW 4</p>  <p>SPADE UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>045 RACK 1 ROW 4</p>  <p>WINGED HORSE UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NF</p>	<p>046 RACK 1 ROW 4</p>  <p>SHAMROCK - SMALL UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>047 RACK 1 ROW 4</p>  <p>Wh? UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>048 RACK 1 ROW 4</p>  <p>WOP UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>

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<p>049 RACK 1 ROW 4</p>  <p>HELIO ISLA FLAMBOYANT CONDADO, PUERTO RICO DIE E: 10 REF: --- COMPANION DIE: NK</p>	<p>050 RACK 1 ROW 4</p>  <p>CURACAO HILTON PISCADERA BAY, CURACAO DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>051 RACK 1 ROW 4</p>  <p>EDDIE &amp; JENA'S UNKNOWN DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>052 RACK 1 ROW 4</p>  <p>HORSESHOE UNKNOWN DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>
<p>053 RACK 2 ROW 1</p>  <p>HARVEY'S STATELINE, NEVADA DIE TYPE: 9 REF: --- COMPANION DIE: NF</p>	<p>054 RACK 2 ROW 1</p>  <p>ACS GALA 1968 UNKNOWN DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>055 RACK 2 ROW 1</p>  <p>THUNDERBIRD LAS VEGAS, NEVADA DIE TYPE: 7 REF: --- COMPANION DIE: NF</p>	<p>056 RACK 2 ROW 1</p>  <p>STARDUST LAS VEGAS, NEVADA DIE TYPE: 9 REF: --- COMPANION DIE: NONE</p>
<p>057 RACK 2 ROW 1</p>  <p>RESORTS INT'L ATLANTIC CITY, NJ DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>	<p>058 RACK 2 ROW 1</p>  <p>RIVIERA LAS VEGAS, NEVADA DIE TYPE: 7 REF: --- COMPANION DIE: 177</p>	<p>059 RACK 2 ROW 1</p>  <p>633 CLUB NEWPORT, KY DIE TYPE: 2 REF: --- COMPANION DIE: NK</p>	<p>060 RACK 2 ROW 1</p>  <p>LE GRAND CERCLE AIX-LES-BAINS, SOUTHERN FRANCE DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>
<p>061 RACK 2 ROW 1</p>  <p>MZ UNKNOWN DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>062 RACK 2 ROW 1</p>  <p>MOULIN ROUGE LAS VEGAS, NEVADA DIE TYPE: 7 REF: --- COMPANION DIE: 083</p>	<p>063 RACK 2 ROW 1</p>  <p>MOULIN ROUGE LAS VEGAS, NEVADA DIE TYPE: 9 REF: --- COMPANION DIE: 082</p>	<p>064 RACK 2 ROW 1</p>  <p>CUBA W/ LOCATIONS UNKNOWN DIE TYPE: 9 REF: --- COMPANION DIE: 087</p>

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<p>065 RACK 2 ROW 1</p>  <p>CASTAWAYS LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NF</p>	<p>066 RACK 2 ROW 2</p>  <p>681 UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>	<p>067 RACK 2 ROW 2</p>  <p>AMERICAN CASINO UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>068 RACK 2 ROW 2</p>  <p>L.V.N. RENTALS INC. UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>069 RACK 2 ROW 2</p>  <p>ADVENTURES LTD. INC. UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>070 RACK 2 ROW 2</p>  <p>HOLIDAY HOTEL CASINO UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>071 RACK 2 ROW 2</p>  <p>SPADE POKER DICE, 1 of 6</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 119</p>	<p>072 RACK 2 ROW 2</p>  <p>MARION &amp; CO., INC. MIAMI, FL</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>073 RACK 2 ROW 2</p>  <p>PUT UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>	<p>074 RACK 2 ROW 2</p>  <p>PRIMADDONA RENO, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NF</p>	<p>075 RACK 2 ROW 2</p>  <p>PD531 UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>	<p>076 RACK 2 ROW 2</p>  <p>SLOT MACHINE UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 199</p>
<p>077 RACK 2 ROW 2</p>  <p>CARIBE HILTON SAN JUAN, PUERTO RICO</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>	<p>078 RACK 2 ROW 2</p>  <p>BROKEN CIRCLES CANCELLATION MARK?</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>079 RACK 2 ROW 3</p>  <p>L HEBREW</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>080 RACK 2 ROW 3</p>  <p>SMOKING MAN UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>

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<p>081 RACK 2 ROW 3</p>  <p>SHAMROCK - LARGE UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>082 RACK 2 ROW 3</p>  <p>SHAMROCK - SMALL UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>083 RACK 2 ROW 3</p>  <p>BACKGAMMON UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>084 RACK 2 ROW 3</p>  <p>SHOWBOAT LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>085 RACK 2 ROW 3</p>  <p>K 4031 UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>	<p>086 RACK 2 ROW 3</p>  <p>HARRAH'S RENO, NEVADA</p> <p>DIE TYPE: 10 REF: --- COMPANION DIE: NK</p>	<p>087 RACK 2 ROW 3</p>  <p>CUBA OUTLINE CUBA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 084</p>	<p>088 RACK 2 ROW 3</p>  <p>137 UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>
<p>089 RACK 2 ROW 3</p>  <p>WINGS UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>090 RACK 2 ROW 3</p>  <p>046 UNKNOWN</p> <p>DIE TYPE: 8 REF: --- COMPANION DIE: NK</p>	<p>091 RACK 2 ROW 3</p>  <p>STATUE OF LIBERTY UNKNOWN</p> <p>DIE TYPE: 1 REF: --- COMPANION DIE: NK</p>	<p>092 RACK 2 ROW 4</p>  <p>ATLANTIC CITY 1978 ATLANTIC CITY, NJ CASINO UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>093 RACK 2 ROW 4</p>  <p>CH HEBREW</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>094 RACK 2 ROW 4</p>  <p>CHICKEN UNKNOWN</p> <p>DIE TYPE: 5 REF: --- COMPANION DIE: NK</p>	<p>095 RACK 2 ROW 4</p>  <p>A-1 ENTERTAINMENT UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>096 RACK 2 ROW 4</p>  <p>STAR UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>

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<p>097 RACK 2 ROW 4</p>  <p>FLAMINGO HOTEL LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 98</p>	<p>098 RACK 2 ROW 4</p>  <p>FLAMINGO HOTEL LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 97</p>	<p>099 RACK 2 ROW 4</p>  <p>FLAMINGO HOTEL LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 100</p>	<p>100 RACK 2 ROW 4</p>  <p>FLAMINGO HOTEL LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 99</p>
<p>101 RACK 2 ROW 4</p>  <p>FLAMINGO HOTEL LAS VEGAS, NEVADA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NF</p>	<p>102 RACK 2 ROW 4</p>  <p>FLAMINGO LAS VEGAS?</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NF</p>	<p>103 RACK 2 ROW 4</p>  <p>LLMJL? UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>104 RACK 2 ROW 4</p>  <p>HABANA HILTON HAVANA, CUBA</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>
<p>105 RACK 3 ROW 1</p>  <p>HEART UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: 106</p>	<p>106 RACK 3 ROW 1</p>  <p>SPADE UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: 107</p>	<p>107 RACK 3 ROW 1</p>  <p>CLUB UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: 108</p>	<p>108 RACK 3 ROW 1</p>  <p>DIAMOND UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: 105</p>
<p>109 RACK 3 ROW 1</p>  <p>V UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>	<p>110 RACK 3 ROW 1</p>  <p>GUYS UNKNOWN</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: 118</p>	<p>111 RACK 3 ROW 1</p>  <p>MONTE CARLO LAS VEGAS?</p> <p>DIE TYPE: 9 REF: --- COMPANION DIE: NK</p>	<p>112 RACK 3 ROW 1</p>  <p>WEDGE UNKNOWN</p> <p>DIE TYPE: 7 REF: --- COMPANION DIE: NK</p>

SET OF 4, 105-108

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